REVISED 08/13/2008 28ASY

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TEARDOWN BENCH ASSEMBLY INSTRUCTIONS

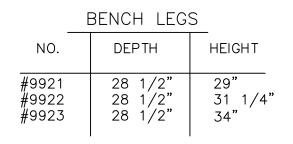
READ INSTRUCTIONS BEFORE ASSEMBLING

Toll-free Tel: 800-323-0801 Toll-free Fax: 888-859-2121

TEAR DOWN BENCH

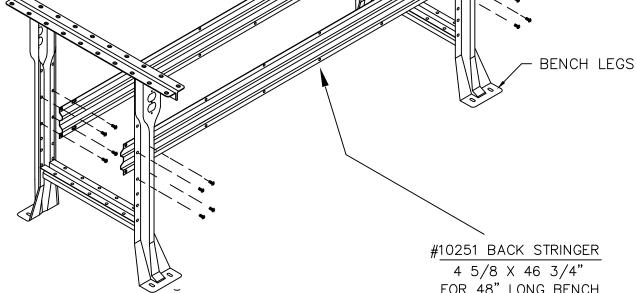






NOTE

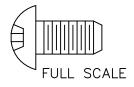
DO NOT TIGHTEN THE BOLTS UNTIL THE WORKBENCH IS COMPLETELY ASSEMBLED.



#13154 TRUSS HD MACH SCREW 5/16" X 3/4"

#13051 TWIN WHIZZ LOCKNUT 5/16" - 18

(8 PER STRINGER)





FOR 48" LONG BENCH

#10252 BACK STRINGER 4 5/8 X 58 3/4" FOR 60" LONG BENCH

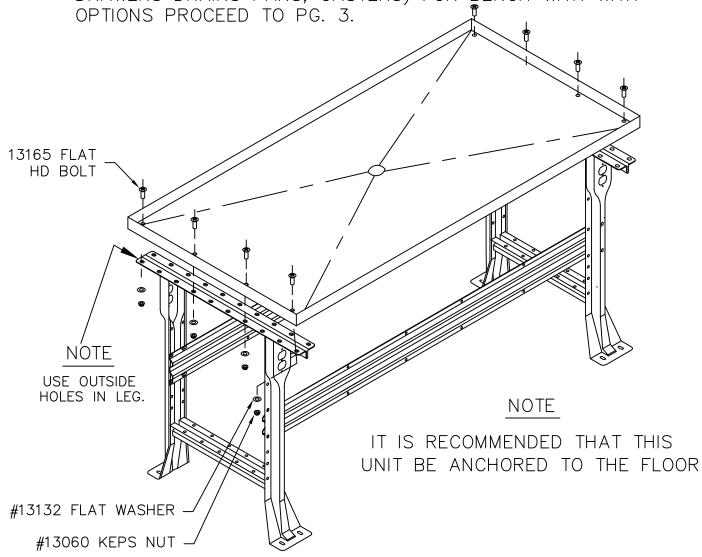
#13154 TRUSS HD MACH SCREWS

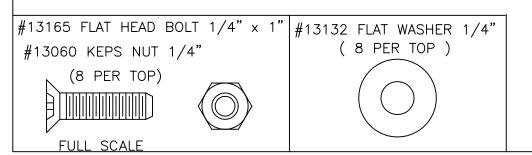
Step

TOP ASSEMBLY

NOTE - ALIGN HOLES IN BENCH TOP WITH HOLES IN TOP BRACES ON BENCH LEGS

SECURE TOP THIS STEP FOR BENCH LESS OPTIONS (E.G.. DRAWERS DRAINS PANS, CASTERS) FOR BENCH WITH WITH





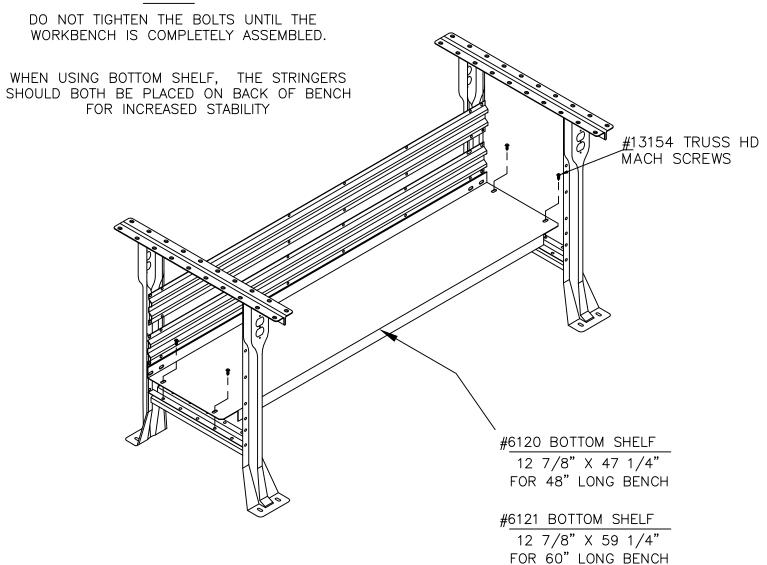


BOTTOM SHELF ASSEMBLY

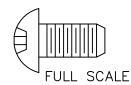
NOTE

ALL BENCHES DO NOT REQUIRE A BOTTOM SHELF.

NOTE



#13154 TRUSS HD MACH SCREW 5/16" X 3/4"
#13051 TWIN WHIZZ LOCKNUT 5/16" - 18
(4 PER BOTTOM SHELF)



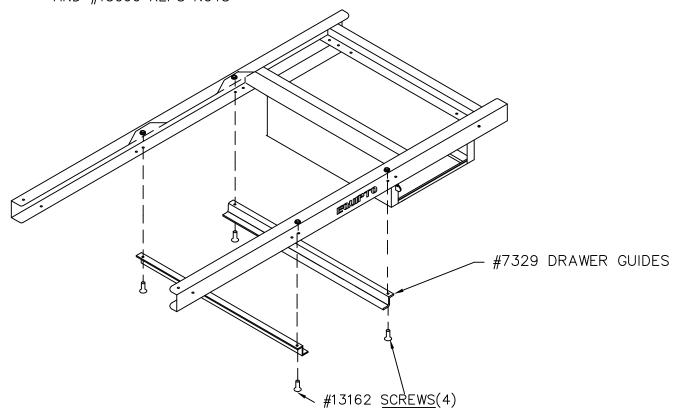


Optional DRAWER MOUNTING CHANNELS #13162 SCREWS DRAWER FRAME a) REMOVE DRAWER FROM FRAME b) ATTACH CHANNEL TO FRAME USING FORWARD HOLE ON FRAME AND SECOND HOLE ON CHANNEL C) ATTACH CHANNEL TO DRAWER FRAME IN REAR USING REAR HOLE IN FRAME AND THIRD DRAWER FRAME FRONT HOLE IN CHANNEL #13162 TRUSS HD MACH SCREW 1/4" X 1/2" #13060 HÉX NUT 1/4" #7327 Mounting Bracket(2) (2 PER CANNEL) FRONT AND REAR BENCH CHANNELS FULL SCALE #11651 FRONT & REAR CHANNEL 4 INSERT THE DRAWER MOUNTING #11652 FRONT & REAR CHANNEL 5' ASSEMBLY INTO THE FRONT AND REAR CHANNELS. THE DRAWER CAN BE PLACED ON EITHER END OF THE BENCH. USE THE TWO HOLES CLOSEST TO THE #7327 MOUNTING DESIRED END. BRACKET #13162 <u>SCREW</u>) FRONT AND REAR CHANNELS MOUNTING CHANNELS #13162 SCREWS (2) WORKBENCH DRAWER #13162 SCREWS (2) =PAGE 4=



DRAIN PAN GUIDES

BOLT DRAIN PAN GUIDES TO UNDERSIDE OF MOUNTING ASSEMBLY USING #13162 AND #13060 KEPS NUTS

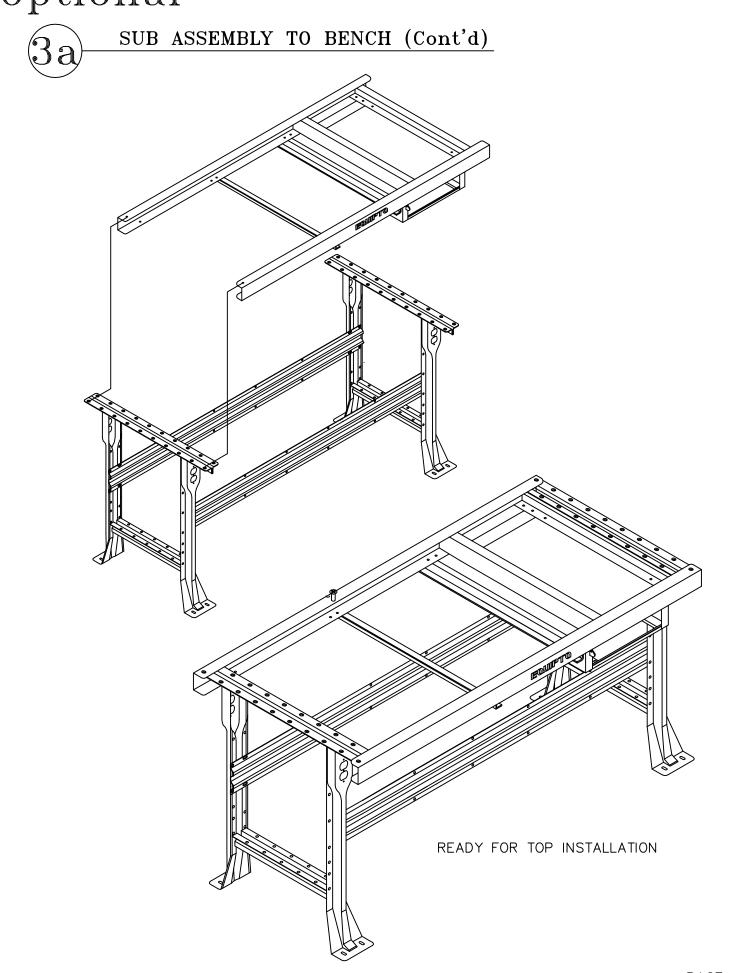




SUB ASSEMBLY TO BENCH

(SEE NEXT PAGE)

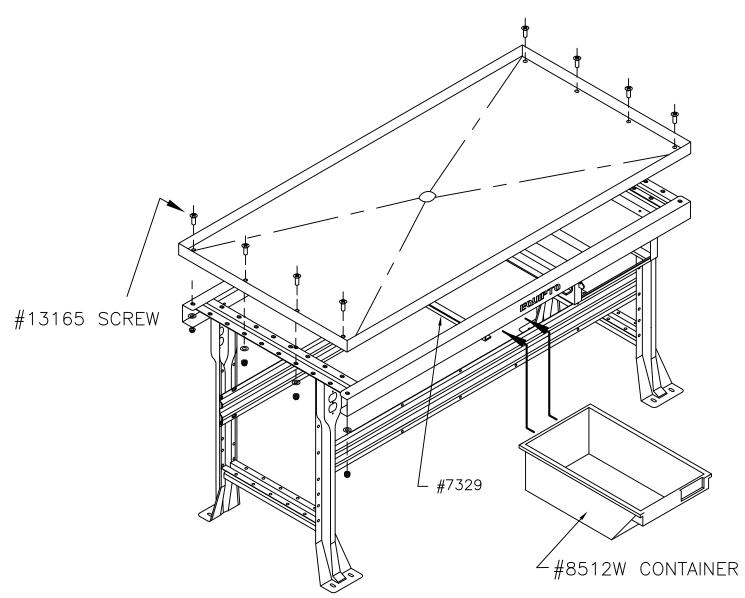
- a) SLIDE OPEN END OF ASSEMBLY OVER BENCH LEG SO THAT TOP FLANGE OF FRONT AND REAR CHANNELS REST ON TOP OF BENCH LEG
- b) SLIDE DRAWER END OF ASSEMBLY OVER BENCH LEG SO THAT TOP FLANGE OF FRONT AND REAR CHANNELS REST ON TOP OF BENCH LEG
- c) CAREFULLY ALIGN HOLES ON CHANNELS WITH OUTER HOLES ON BENCH LEGS



(4a)

TOP ASSEMBLY

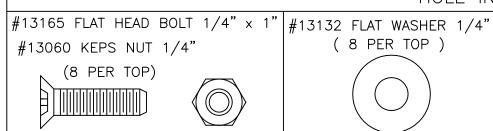
FASTEN TOP TO FRAME ALIGN HOLES IN DRAIN TOP WITH OUTER HOLES ON TOP BRACES ON BENCH LEGS



INSERT #8512W INTO DRAIN PAN GUIDES

NOTE - DRAIN PAN MUST BE PLACED UNDER

HOLE IN DRAIN TOP



FULL SCALE

Optional DRAWER INSTALLATION a. STOP CLIPS INSTALLATION NOTE DRAWER FRAME INSERT REAR OF DRAWER INTO FRAME AND INSTALL DRAWER STOPS AS SHOWN. #10227 STOP CLIP (F) DRAWER STOP SLOTS #13073 SCREW b. LINER INSTALLATION #13016 SCREWS #11801 LINER LINER SLOTS #13016 PHILLIPS PAN HD. #13073 PAN HD TYPE A SHT. MTL. SCREW SHT. MTL. SCREW 1/4" X 3/8" #8 X 3/8" (2 PER DRAWER) (2 PER DRAWER)

FULL SCALE

FULL SCALE

=PAGE 8=

Optional Step MOBILE CASTER KIT

